

Reelmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Standard Reels				EdgeSeries™ (ES) Reels		
					5-Blade	7-Blade	8-Blade	11-Blade	5-Blade	8-Blade	11-Blade
3550	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	03911 03480 03485 ES			131-3201 RR			133-0109 RR	
				03912 03481 03486 ES				131-3202 RR			133-0112 FSR
3550 - Rear Only 3555 5010-H 5410 Low-drag DPA Cutting Units (Aluminum Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03913 03482 03634 03487 ES 03621 ES			131-3203 RR			132-7109 RR	
				03483 03635 03488 ES 03623 ES				131-3204 RR			132-7112 FSR
3575 5010-H 5510 / 5610 Low-drag DPA Cutting Units (Aluminum Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (165 mm)	03638 ES					133-8205 RR Service Only	131-6805 RR	
				03639 ES						131-6809 FSR	
				03641 ES							131-6801 FSR
5210 5410 DPA Cutting Units (Painted Red Side Plates)	22" (559 mm)	5" (127 mm)	4.5" (114 mm)	03661 03694	127-2070 Service Only		127-2065 RR			133-8201 RR	
				03695				127-2066 RR			133-8203 FSR
5510 5610 6500 6700 DPA Cutting Units (Painted Red Side Plates)	22" (559 mm)	7" (178 mm)	6.6" (168 mm)	03681 03863 03696 03698	127-2077 Service Only		127-2084 RR		133-8209 RR Service Only	133-8211 RR	
				03864 03682 03697 03699				127-2085 RR			127-0294 FSR
				03693 ES							
3100 7000 DPA Cutting Units (Painted Red Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03180	127-2093 RR						
				03710 03181			127-2094 RR			133-8269 RR	
				03183 03711				127-2095 RR			133-8271 RR
3100 7000 DPA Cutting Units (Painted Red Side Plates)	32" (813 mm)	7" (178 mm)	6.6" (168 mm)	03182 03712	127-2104 Service Only		127-2105 RR			133-8273 RR	
3100 7000 Low-drag DPA Cutting Units (Aluminum Side Plates)	27" (686 mm)	7" (178 mm)	6.6" (168 mm)	03188 ES					133-0182 RR		
				03189 ES 03721 ES						133-0184 RR	
				03190 ES 03722 ES							133-8278 RR
5 7 11 TDM (Turf Driven Mower) SPA Cutting Units	30" (762 mm)	8" (203 mm)	7.6" (193 mm)	01005	130-0075 RR						
				01007		130-0071 RR					
				01011				130-0081 RR			
5200 5300 5400 4 Bolt Cutting Units	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	03527	130-0088						
				03506 03509 03528			130-0093 RR				

1.) Reel blade relief grind angle for all reels: 30 ° +/- 5 °

RR: Radial Reel

FSR: Forward Swept Reel

2/1/2017

2.) Fairway relief grinding required when land width is greater than 0.125" (3.2 mm)

ES: EdgeSeries™ Cutting Unit

3.) Maximum allowed taper on all reels is 0.010" (.2 mm)

For more information, contact your local
Toro distributor at 800-803-8676

Greensmaster Unit	Reel Length	Reel Diameter	Service Limit/Life	Cutting Unit Model	Standard Reels				EdgeSeries™ (ES) Reels		
					5-Blade HD	8-Blade	11-Blade	14-Blade	8-Blade	11-Blade	14-Blade
Flex & eFlex 1800 / 1820 (2012 & newer) 	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04253			127-2164	127-2165			
				04254							
				04289 ES						132-7357	132-7358
				04291 ES							
Flex 18 (2011 & older)	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04206			127-2156	127-2157			
				04207							
800 Integral Cutting Unit	18" (457 mm)	5" (127 mm)	4.5" (114 mm)	04054 ES						132-7353	132-7354
Flex & eFlex 2100 / 2120 (2012 & newer)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04251		127-2200	127-2201	127-2202			
				04252							
				04290 ES					132-7340	132-7341	132-7342
				04292 ES							
Flex 21 (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04200		127-2174	127-2176	127-2177			
				04202							
				04208							
1000 / 1010 / 2000 Integral Cutting Unit	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04036		127-2181	127-2182	127-2183			
				04052							
				04034							
				04038 ES					132-7312	132-7313	132-7314
				04055 ES							
1600 / 1610 / 2600 Integral Cutting Unit	26" (660 mm)	5" (127 mm)	4.5" (114 mm)	04037		127-2206	127-2207				
				04060							
				04035					132-7361	132-7362	
				04039 ES							
				04056 ES							
3000 / 3100 / 3200 / 3300 / 3400 Low Drag DPA Seal Cutting Unit (2012 & newer) 	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04613		127-2200	127-2201	127-2202			
				04614		*8-Blade HD: 130-0120*					
				04615							
				04618							
				04619							
				04624							
				04651 ES					132-7340	132-7341	132-7342
				04652 ES							
				04653 ES							
				04654 ES							
				04655 ES							
				04656 ES							
3000 / 3100 / 3200 DPA Cutting Units (2011 & older)	21" (533 mm)	5" (127 mm)	4.5" (114 mm)	04610		127-2193	127-2194	127-2195			
				04611	131-2013	*8-Blade HD: 131-2014*					
				04616							

- 1.) Reel blade relief grind angle for all reels: 30 +/-
- 2.) Relief grinding required when land width is greater than 0.100" (2.5 mm)
- 3.) Maximum allowed taper on all reels is 0.010" (.2 mm)
- 4.) EdgeSeries Reels standard on 2016 models and newer

HD: Heavy Duty **ES:** EdgeSeries™ Cutting Unit

2/1/2017